

## Self-Assembled Monolayer-Assisted Inkjet Printing of PZT Films on Platinized Silicon

N. Godard, D. Sette, S. Glinsek, and E. Defay\*  
Luxembourg Institute of Science and Technology (LIST)  
Rue du Brill 41, L-4422 Belvaux, Luxembourg  
\*Corresponding author: emmanuel.defay@list.lu

The fabrication costs of integrated piezoelectric devices are mainly determined by the manufacturing process itself. Inkjet printing recently emerged as an efficient lithography-free technique. Patterned structures can be printed on various substrates under ambient atmospheric conditions using only minimal amounts of precursors, thus significantly reducing economic and ecological footprints. In the present contribution we will describe a strategy for printing a sol-gel-based lead zirconate titanate (PZT) ink on platinized silicon.

The employed PZT ink has near-morphotropic-phase-boundary composition (MPB). A mixture of dehydrated lead(II) acetate, zirconium(IV) butoxide and titanium(IV) isopropoxide in 2-methoxyethanol with 10% excess lead is heated at reflux during two hours to ensure homogenization and stabilization of alkoxide species via ligand exchange.<sup>1</sup> The resulting PZT sol is then diluted to 0.3 M with ethylene glycol and bis(2-ethoxyethyl) ether to adjust ink viscosity and surface tension for efficient droplet ejection using Dimatix cartridges.

Platinum has very high surface energy ( $\sim 1 \text{ J/m}^2$ ),<sup>2</sup> which makes direct printing of organic solvent-based inks difficult because of extreme wetting. Self-assembled monolayers (SAMs) have been used to modify the platinum surface and constrain ink spreading. Then  $2 \times 2 \text{ mm}^2$  PZT squares were printed on the substrate. After drying, pyrolysis is performed at  $350 \text{ }^\circ\text{C}$  and crystallization at  $700 \text{ }^\circ\text{C}$ . The obtained  $100 \text{ nm}$ -thick structures show a typical Raman signature of PZT in MPB composition<sup>3</sup> and exhibit ferroelectric switching. We will describe in detail the optimization of inkjet printing from ink formulation to deposition and the influence of the processing parameters on microstructure and functional behaviour of the PZT films.

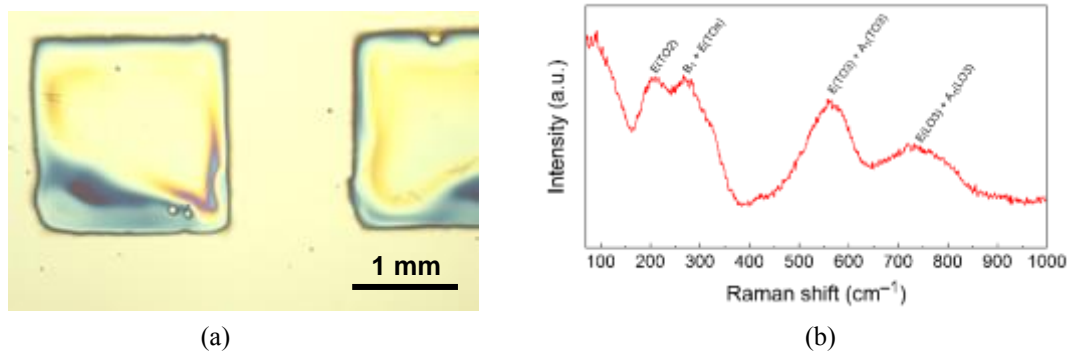


Figure 1 – (a) Optical micrograph of the  $2 \times 2 \text{ mm}^2$  crystallized PZT structures. (b) Raman spectrum of the  $100 \text{ nm}$ -thick crystallized PZT structure ( $532 \text{ nm}$  laser wavelength). Symmetry modes were assigned based on Buixaderas et al.<sup>3</sup>

1. Brennecka et al., *J. Am. Ceram. Soc.* 93, **2010**, 3935–3953.
2. Vitos et al., *Surf. Sci.* 411, **1998**, 186–202.
3. Buixaderas et al., *Phys. Rev. B* 91, **2015**, 014104.