## Bi(Mg<sub>2/3</sub>Nb<sub>1/3</sub>)O<sub>3</sub>-BaTiO<sub>3</sub>-BiFeO<sub>3</sub> PbO-free Piezoelectric Ceramics

Shunsuke Murakami<sup>1</sup>, Dawei Wang<sup>1</sup>, Amir Khesro<sup>1</sup>, Antonio Feteira<sup>2</sup>, Derek C. Sinclair<sup>1</sup>,

and Ian M Reaney<sup>1, \*</sup>

<sup>1</sup>Department of Materials Science and Engineering, University of Sheffield, Sheffield S1 3JD, UK <sup>2</sup>Materials Engineering and Research Institute, Sheffield Hallam University, Sheffield S1 1WB, UK \*Prof. Ian M. Reaney: i.m.reaney@sheffield.ac.uk

Pb(Zr,Ti)O<sub>3</sub> (PZT) has been widely applied in piezoelectric devices over the past few decades. However, concerns about environmental and health problems are growing because lead has significant toxicity [1]. BaTiO<sub>3</sub>-BiFeO<sub>3</sub> (BT-BF) based materials are promising candidates for lead free piezoelectric materials. Lee reported that BT-BF based ceramics have high piezoelectric coefficient,  $d_{33} = 402 \text{ pC/N}$  coupled with a high  $T_{\rm C} = 454^{\circ}$ C after quenching [2]. However, there are challenges in applying quenched BT-BF ceramics for industrial applications such as poor mechanical reliability. Moreover, BT-BF ceramics lack the high temperature reliability needed for high strain/field piezoelectric applications such as fuel injectors for automotive engines. It has been suggested that the high leakage current results from either loss of Bi or formation of Fe<sup>2+</sup> as opposed to Fe<sup>3+</sup> during sintering and many researchers reported that some dopants alleviate these problems. However, the detailed mechanism of the dopant effects in BT-BF ceramics is still unclear because both acceptor and donor dopants have been reported to improve the resistivity of BT-BF ceramics [4, 5]. The aim of our work is to investigate the role of dopants and thus improve the piezoelectric properties in BT-BF based ceramics. To this end, we have studied ( $Mg_{2/3}Nb_{1/3}$ ) as a self-compensated dopant in BT-BF ceramics within the solid solution (1-x-y)Bi(Mg<sub>2/3</sub>Nb<sub>1/3</sub>)O<sub>3</sub>-(x)BaTiO<sub>3</sub>-(y)BiFeO<sub>3</sub>. (Mg<sub>2/3</sub>Nb<sub>1/3</sub>) successfully unlocks the potential of BT-BF ceramics and (1-x-y)Bi(Mg<sub>2/3</sub>Nb<sub>1/3</sub>)O<sub>3</sub>-(x)BaTiO<sub>3</sub>-(y)BiFeO<sub>3</sub> exhibits high strain and low temperature dependence of strain.

## References

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